



# SERVICE LETTER

No. 543

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

November 17, 1969

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Subject: Induction System Drain Tube Relocation

Models Affected: PA-24-260 Comanche "C"

Serial Numbers Affected: 24-4783, 24-4804 to 24-4831, 24-4833 to 24-4899 incl.

Compliance Time: Prior to but not later than the next 100 hours of operation.

Purpose: To provide material and instructions for the relocation of the induction system drain tube in the engine cowling. This modification will provide increased clearance between the drain tube and the exhaust system (see sketch on reverse side of this letter for general information).

Instructions: Contained in Kit No. 760 351, Induction System Drain Tube Relocation.

Material Required: Kit No. 760 351, Induction System Drain Tube Relocation. (one each per aircraft)

Availability of Parts: Piper Dealer.

Material Allowance: Kit No. 760 351, Induction System Drain Tube Relocation (one each per aircraft); comply with Service Publications Compliance/Credit Request procedure.

Labor Allowance: One (1) Hour.

Material/Labor Allowance Termination Date: August 31, 1970.

Disposition of Parts in Stock: Not applicable.

Disposition of Replaced Parts:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quantity</u>	<u>Code</u>
16633-93	Hose Assembly	1 each (per aircraft)	C
23194-00	Tube Assembly - Drain	1 each (per aircraft)	C

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